

# Work Order ID 104434

\*104434\*

Page 1

Wednesday, July 10, 2013 3:44:21 PM

Item ID: D058-677-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Access-Step LH

Start Date: 7/10/2013 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 7/11/2013 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: 13-7-10

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2943

RevC

300

0.00

\*300\*

QC

Memo

0.00

Quality Control

THE STEPS IN

D058-677-011 B#81610 WERE SWITCHED WITH D206-628-011 B#84805

(SEE REF RA 111511)

REPACKAGE THE STEP D2943-041 INTO NEW KIT D058-677-011

310

Identify as per dwg & Stock Location: *061*

0.00

\*310\*

Packaging

Memo

0.00

Packaging

Pick Kit :



*1x* *11.10* *13-07-16*

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\*104434\*

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Wednesday, July 10, 2013 3:44:21 PM

Item ID: D058-677-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Heli-Access-Step LH

Stop \*NS2\*

Start Date: 7/10/2013 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 7/11/2013 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
320	QC4- 100% Inspect kits for completeness	0.00							
*320*									
QC	Memo	0.00							
Quality Control									
330	QC21- Final Inspection - Work Order Release	0.00							
*330*									
QC	Memo	0.00							
Quality Control									



13/7/17



MLJ 13-07-18

MF

13-07-18



# Picklist Print

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Page 1

Work Order ID: 104434  
Parent Item: D058-677-011  
Parent Item Name: Heli-Access-Step LH

Start Date: 7/10/2013 Required Date: 7/11/2013  
Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev:B01.04.11Combined with D2943-041EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2943-041  
Step, OH58

Manufactured No

Each 1.0000

1

Location

Loc Qty

Loc Code

ST

1

81610

1

D2731-3

Mounting Lug

Manufactured No

240 Each 54.0000

MF 13-7-11  
2 2  
M.H. 13-07-16

Location

Loc Qty

Loc Code

ST467

54

73417

10

85505

44

D3394-043

Lug

Manufactured No

240 Each 64.0000

2x  
2  
M.H.

Location

Loc Qty

Loc Code

ST007

2

80217

2

ST465

62

78921

6

82760

2

89729

40

98328

14

2x

# Picklist Print

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Work Order ID: 104434  
 Parent Item: D058-677-011  
 Parent Item Name: Heli-Access-Step LH

Start Date: 7/10/2013

Required Date: 7/11/2013

Start Qty: 1.00

Required Qty: 1.00

\* ~~D2732-030~~  
 Rubber Cushion

Manufactured No

240 Each 166.0000

8

8

M.D. 13-07-16

SP cut 8x3"

Location	Loc Qty	Loc Code
FG	74	
101857	25	
83560	39	
94725	5	
98629	5	
PKG	75	
102705	75	
ST410	16	
83560	16	
ST415	1	
98629	1	

B94725

~~D3394-041~~  
 Lug

Manufactured No

240 Each 78.0000

2

2

M.D.

Location	Loc Qty	Loc Code
ST465	78	
74505	4	
82149	14	
84146	60	

2x

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Shop Packet Print

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# Picklist Print

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Work Order ID: 104434

Parent Item: D058-677-011

Parent Item Name: Heli-Access-Step LH

Start Date: 7/10/2013

Required Date: 7/11/2013

Start Qty: 1.00

Required Qty: 1.00

**AN3-11A**

BOLT

Purchased

No

240

Each

775.0000

8

8

W.D. 13-07-16  
SHP

## Location

## Loc Qty

## Loc Code

FG

5

122141

5

ST007

20

121349

20

ST351

3

124215

3

ST357

7

115374

1

123352

6

ST514

400

M126105

400

ST517

340

124221

340

**D2731-7**

Mounting Lug

Manufactured

No

240

Each

96.0000

2 8x

2

W.D. 13-07-16  
SHP

## Location

## Loc Qty

## Loc Code

ST466

28

97497

28

ST467

68

71860

4

78922

5

85477

47

89726

12

2x

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Shop Packet Print

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# Picklist Print

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Page 4

Work Order ID: 104434

Parent Item: D058-677-011

Parent Item Name: Heli-Access-Step LH

Start Date: 7/10/2013

Required Date: 7/11/2013

Start Qty: 1.00

Required Qty: 1.00

AN115A  
Bolt

Purchased

No

240

Each

606.0000

4

4

M.D. 13-07-16  
S.D.

SNP

## Location

## Loc Qty

## Loc Code

FP001

12

122141

12

GA

100

120449

100

ST357

3

123900

1

m125709

2

ST514

491

119449

4

123525

13

m125750

74

m126105

400

4x

AN960JD416  
Washer

SNP

NAS1149D0463J

Purchased

No

240

Each

0.0000

12

12

M.D.

S.D.

MS210421L4  
Nut

SNP

Purchased

No

240

Each

1,626.0000

12

12

M.D.

S.D.

## Location

## Loc Qty

## Loc Code

FP001

50

122452

38

8182

12

ST314

259

m125708

259

ST506

12

121444

12

st507

1083

125535

107

m126073

976

ST518

222

124231

222

12x

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## List Lots

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Criteria : Item ID: d2943-041 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D2943-041 Step, OH58	Main Warehouse ST	81610	5/21/2013	1.0000				
Total:				1.0000				





## 4.0 PARTS LIST:

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D058-677-011	HELI-ACCESS-STEP™, LH
	X			D058-677-012	HELI-ACCESS-STEP™, RH
		X		D058-677-013	HELI-ACCESS-STEP™, LH
			X	D058-677-014	HELI-ACCESS-STEP™, RH
1		1		D2943-041	STEP ASSEMBLY LH
	1		1	D2943-042	STEP ASSEMBLY RH
		2	2	D3394-045	MOUNTING LUG (REPLACES D2230-1)
		2	2	D2230-3	MOUNTING LUG
2	2			D3394-041	MOUNTING LUG (REPLACES D2731-1)
2	2			D2731-3	MOUNTING LUG
2	2	2	2	D3394-043	MOUNTING LUG (REPLACES D2731-5)
2	2	2	2	D2731-7	MOUNTING LUG
8	8	8	8	D2732-030	RUBBER CUSHION
4	4	4	4	AN4-14A	BOLT
		4	4	AN4-15A	BOLT
		4	4	AN4-16A	BOLT
12	12	12	12	AN960JD416	WASHER
12	12	12	12	MS21042L4	NUT (OR MS21042-4)

## 5.0 WEIGHT AND BALANCE:

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D058-677-011/-013 HELI-ACCESS-STEP™, LH	8.15 lb 3.70 Kg	- 36.5 in - 0.93 m	- 297.5 in-lb - 3.30 m-kG	100.44 in 2.55 m	818.6 in-lb 9.44 m-kG
D058-677-012/-014 HELI-ACCESS-STEP™, RH	8.15 lb 3.70 Kg	+36.5 in +0.93 m	+297.5 in-lb +3.30 m-kG	100.44 in 2.55 m	818.6 in-lb 9.44 m-kG

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Page 1

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Revision ID:

Item Name: Heli-Access-Step LH

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Start Date: 7/10/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/11/2013 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *mf*Date: *13-7-10* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2943

RevC

300

0.00

**\*300\***

QC

Quality Control

Memo

THE STEPS IN  
D058-677-011 B#81610 WERE SWITCHED WITH D206-628-011 B#84805

(SEE REF RA 111511)

REPACKAGE THE STEP D2943-041 INTO NEW KIT D058-677-011

310

Identify as per dwg &amp; Stock Location:

0.00

**\*310\***

Packaging

Memo

0.00

Packaging

Pick Kit:

*1x M.D. 13-07-16**ML5 13-07-16*

